



**AOPACK**  
Box making machine



Watch Videos

# Box Making Machine

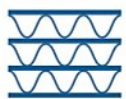
Single Pass - Short Run - On Demand



**1 AOPACK MACHINE = 1 SLITTER + 1 SLOTTER + 1 GLUER + 1 PLOTTER + 1 PRINTER**



1-6s  
Changeover Time



E to AAA  
Flute



Irregular  
Shapes Cutting



150+ Box  
Styles



Single-pass  
Digital Printing

AOPACK LTD.

[www.aopackmachine.com](http://www.aopackmachine.com)

# COMPANY PROFILE

Aopack is a professional automatic box making machine manufacturer, specializing in scattered orders, and low to medium volume box production solutions. Since **2014**, we have developed many fully automatic slotting slitting creasing all in one compact box making machines, like BM1800-Mini, BM2508-Pro, BM2800-Max, BM2800-Ultra, BM3000-HD, FF2800, FF3600. In the past **10 years**, we have invested over **4 million dollars** in R&D, Aopack factory covers an area of about **10,000 square meters** and now has an annual output of more than **400 units** of box makers.

Aopack automatic box making machine can process 150+ box styles, Board feeding, slotting, scoring, creasing, slitting, trimming, handle die-cutting, gluing, printing, processed in one go, saving time and effort. Our machine has passed the European CE certification and obtained multiple invention patents and utility model patents. Aopack provides packaging solutions throughout the world. **1400+** machines have been installed in **60+** countries around the world, like China, Japan, the UK, America, Germany, Switzerland, Italy, Spain, Russia, Australia, and so on. Both machine performance and service have received tons of excellent reviews from our partners and customers.

## • GLOBAL INSTALLATION •

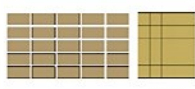
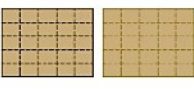
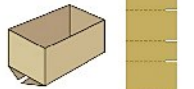
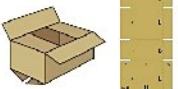
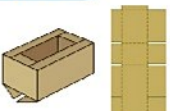
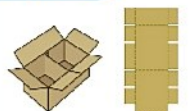
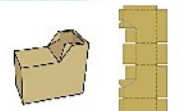
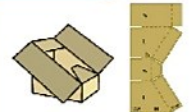
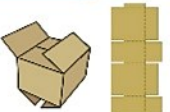
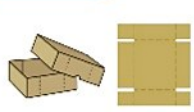
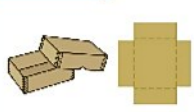
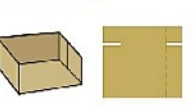
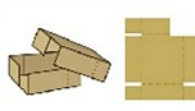
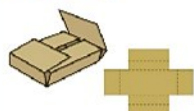
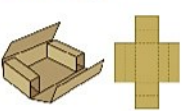
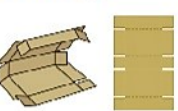
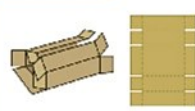
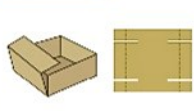
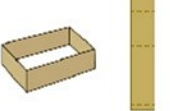
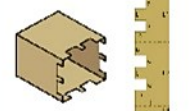
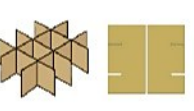
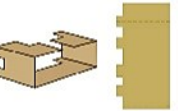


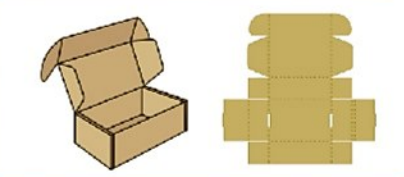
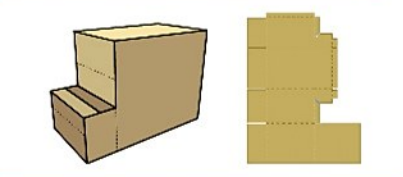
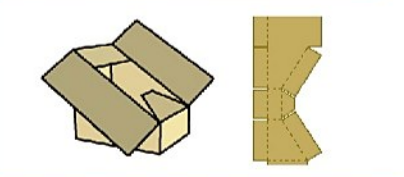
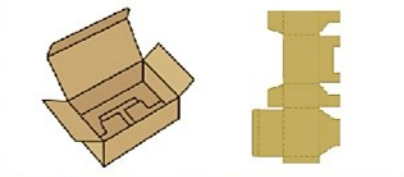
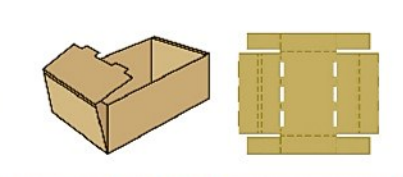
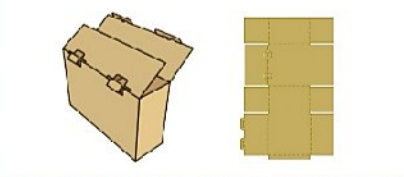
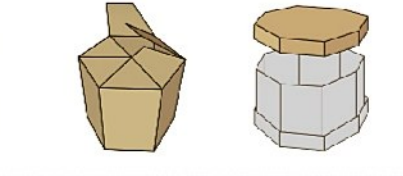
From Qingdao, serving All Over the World.

**1400+** machines have been installed in **60+** countries around the world.



# BASIC BOX STYLES

|                                                                                                    |                                                                                                    |                                                                                                    |                                                                                                     |                                                                                                      |                                                                                                      |
|----------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|
| <b>0110</b><br>   | <b>0114</b><br>   | <b>0119</b><br>   | <b>0125</b><br>   | <b>0200</b><br>   | <b>0201</b><br>   |
| <b>0204</b><br>   | <b>0209</b><br>   | <b>0211</b><br>   | <b>0228</b><br>   | <b>0229</b><br>   | <b>2020</b><br>   |
| <b>2038</b><br>   | <b>2043</b><br>   | <b>0300</b><br>   | <b>0302</b><br>   | <b>3002</b><br>   | <b>3003</b><br>   |
| <b>3004</b><br>   | <b>0400</b><br>   | <b>0401</b><br>   | <b>0402</b><br>   | <b>0403</b><br>   | <b>0409</b><br>   |
| <b>0411</b><br>  | <b>0412</b><br>  | <b>0454</b><br>  | <b>0455</b><br>  | <b>4103</b><br>  | <b>4121</b><br>  |
| <b>4411</b><br> | <b>0501</b><br> | <b>5011</b><br> | <b>5014</b><br> | <b>0933</b><br> | <b>9071</b><br> |

|                                                                                                                                  |                                                                                                                                         |                                                                                                                                     |
|----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------|
| <b>Fefco 0427 Self Locking Mailer Box</b><br> | <b>#2019 Toilet Pack Box</b><br>                    | <b>#2038 Trapezoidal Shelf Box</b><br>         |
| <b>Fefco 0215 Snap Lock Bottom Box</b><br>    | <b>Fefco 0422 Self Locking Lid and Base Box</b><br> | <b>#2155 Self Locking Full Overlap Box</b><br> |
| <b>FEFCO 0217 Carry Handle Box</b><br>        | <b>Octagonal pallet box</b><br>                     | <b>Perforation Cutting</b><br>                 |

## More Box Types Available:

111,112,113,115,117,118,202,203,205,  
206,208,212,230,299,301,402,410,413,  
420,454,455,499,502,503,907, etc...

© **150+ Box Types**  
**Pre-programmed**

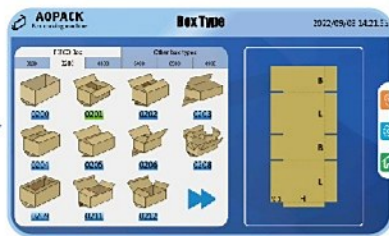
• **CAD File Add dxf/dwg**  
**file to the machine**

• **Free Style System**  
**Design your own box types**

## BOX MAKING PROCESS



Get the machine ready and powered on.



Input production data.



All the units set automatically.



Different boxes.

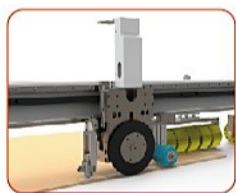


All the processes completed in one machine.

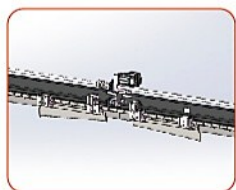


Load cardboard.

## ONE STOP SOLUTION



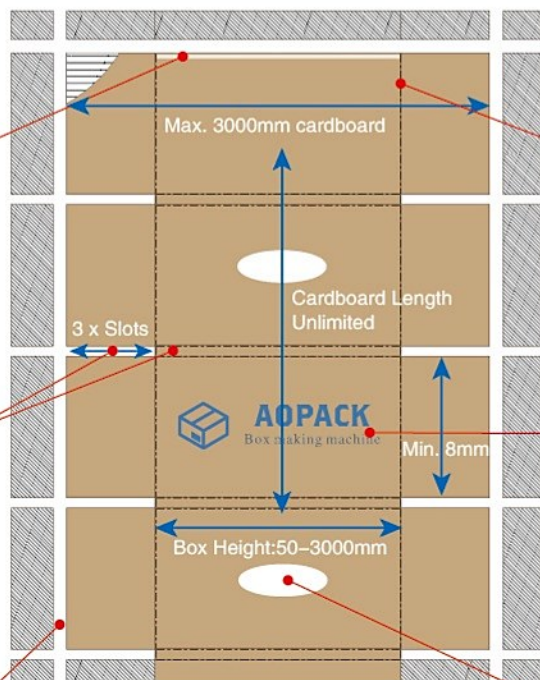
Inline Gluing (Optional)



Horizontal Slotting And Scoring



Vertical Slitting



Vertical Creasing



Digital Printing (Optional)



Vibrating Knife Cutting (Optional)

## MAJOR FUNCTIONS

### • Cardboard Feeding •



### • Horizontal Slotting & Scoring •



### • Vertical Creasing •



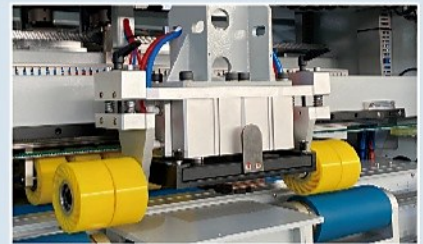
### • Vertical Slitting •



### • Horizontal Cutting •



### • Handle Die Cutting System •



## OPTIONAL FUNCTION

### Vibrating Knife

- Available to cut and crease round, rectangles, slashes, curves, and other irregular shapes. No mold needed.



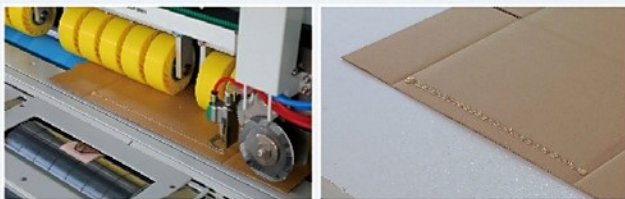
### Auto Feeding & Box Collecting

- Cardboard Lift Platform / Vacuum Cup Feeder / Automatic Edge Guiding / Vibration Separates the Cardboard / Automatic Box Collecting / Automatic Palletizing



### Inline Gluing

- Auto application in precise location, high efficiency and versatility, no need additional gluing machine.



### Flexo Printing

- Single color flexo printing, Max. printing area 500\*300mm(L\*W).



### Order Management System

- The fastest changeover time is about 1s, It can be directly interfaced with ERP systems to automate production tasks.



### Free Style System

- Free creation available, with unlimited box styles.



# AOPACK BOX MAKING MACHINE

## BM2800-Ultra



**1 BM2800-Ultra = 1 SLITTER + 1 SLOTTER + 1 GLUER + 1 PLOTTER + 1 PRINTER**

### TECHNICAL DATA

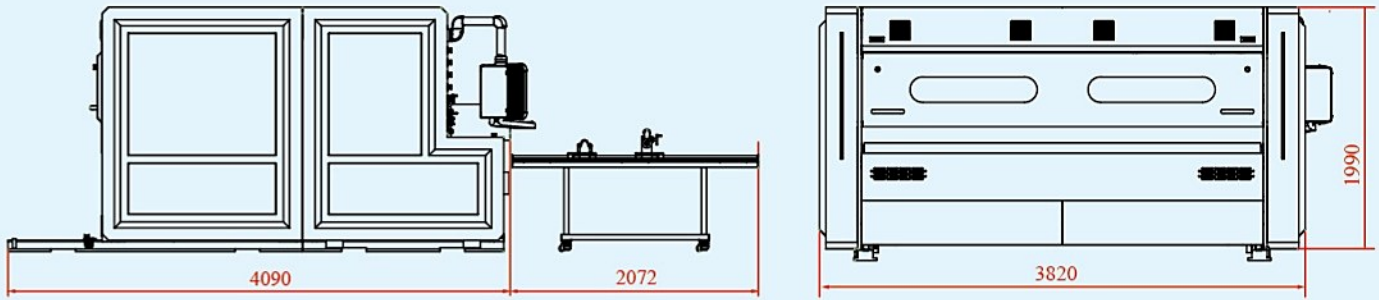
|              |                                       |                                                      |                    |                                    |          |
|--------------|---------------------------------------|------------------------------------------------------|--------------------|------------------------------------|----------|
| Cardboard    | Cardboard Type                        | Single/Double/Triple Wall (AAA Heavy Duty Cardboard) | Creasing           | Pre-creasing Wheel                 | 4        |
|              | Thickness                             | 2-16mm                                               |                    | Creasing Wheel                     | 4        |
|              | Weight                                | ≤2400g/m²                                            |                    | Double Sided Creasing              | √        |
|              | Min. Size                             | 300×900mm                                            |                    | Creasing Distance                  | 35/180mm |
|              | Max. Size                             | 2800mm× Unlimited Length                             |                    | Vertical Slitting Knife            | 4        |
| Finished Box | Min. Box Height (Min. scoring length) | 50mm                                                 | Vertical Slitting  | Slitting Distance                  | 35/140mm |
|              | Max. Box Height (Max. Scoring length) | 2400mm                                               | Horizontal Cutting | Cutting Knife                      | 1        |
|              | Thinnest Box (Min. Creasing Distance) | 35mm                                                 |                    | Gluing Function                    | √        |
| Machine      | Power                                 | 380V±10%,Max20kW,50/60Hz                             | Slotting           | Glue Flap Crushing                 | √        |
|              | Compressed Air                        | 100L/min                                             |                    | Slotting Knife                     | 2        |
|              | Box Styles                            | 150+                                                 | Vibrating Knife    | Slotting Knife Length              | 500mm    |
|              | Size                                  | 3820(L)*4090(W)*1990mm(H)                            |                    | Vibrating Knife Qty                | 2        |
|              | Weight                                | 8720kg                                               |                    | Creasing Wheel for Vibrating Knife | Optional |

### Digital Printing Technical Data

|                             |                                |                 |                                         |                                                         |
|-----------------------------|--------------------------------|-----------------|-----------------------------------------|---------------------------------------------------------|
| Printing Head Type          | Epson Industrial Printing Head |                 | Ink Type                                | Water -based ink                                        |
| Printing Head Qty           | 2*2                            | 4*2             | Ink Color                               | Single Color                                            |
| Print Resolution            | 600*600dpi                     |                 | Ink Supply                              | Circulating ink supply                                  |
| Print Speed                 | Up to 45 m/min                 |                 | RIP Software                            | Built-in RIP eliminates separate image processing       |
| Max. Printing Width (Merge) | 460mm                          | 920mm           | System Configuration (Min. Requirments) | i7 12th processor, 16GB memory, 512GB solid-state drive |
| Max. Printing Width (Split) | 2300mm(230mm*2)                | 2300mm(460mm*2) | Working Environment                     | Temperature 20~25℃, humidity 45%~65%.                   |

The above parameters are for reference only.And the final right of interpretation belongs to Aopack Ltd.

## MACHINE LAYOUT



## MAJOR FUNCTIONS



### Board Feeding

2800mm super large vacuum suction feeding area, Automatic feeding



### Pre-creasing/creasing

Pre-creasing avoids burst, 2 rows of creasing, Min. Distance 1mm



### Vertical Creasing

Male-female double sided creasing, inconsistent creasing



### Slotting Knife

Max. Slotting length: 3 times length of slotting knife



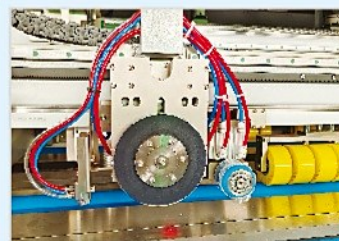
### Vertical Slitting

Tungsten steel slitting knives driven by independent motors



### Vibrating Knife Cutting / Creasing

Cut and crease irregular shapes without molds



### Horizontal Cutting / Gluing

Glue flap crushing function Integrated design



### Digital Printing

Single-Pass Digital Printing; Single Color; Epson print head

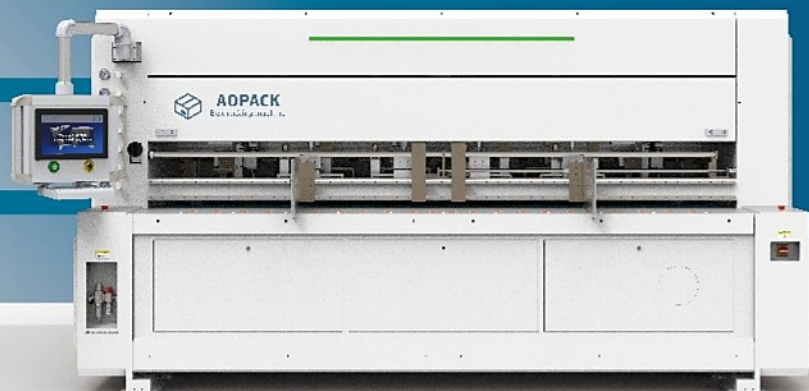
## BM2800-Ultra Aopack box making machine

E to AAA Flute Corrugated Cardboard

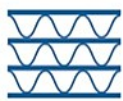
Max. 2800mm cardboard width \* Unlimited Length

Industrial Single-pass digital printing

Male-female Double Sided Creasing



1-6s  
Changeover Time



E to AAA  
Flute



Irregular  
Shapes Cutting

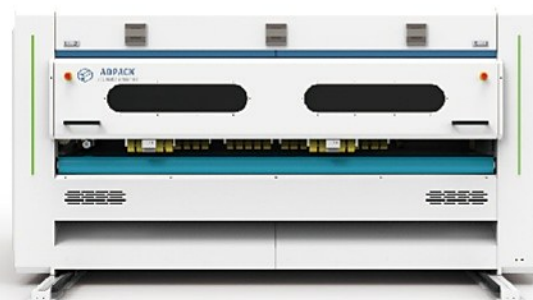


150+ Box  
Styles



Single-pass  
Digital Printing

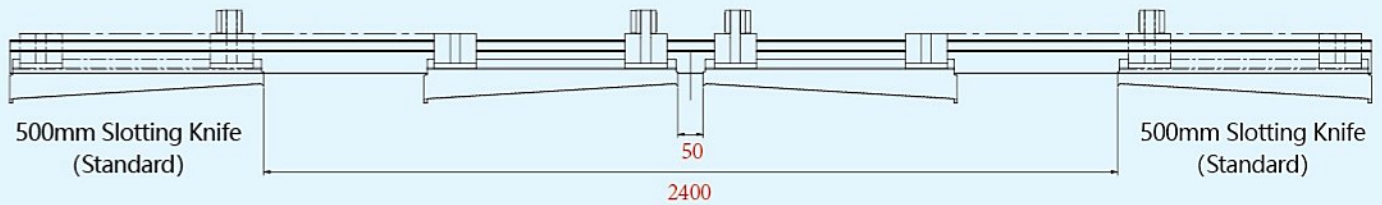
- Cardboard thickness 2mm to 16mm. Up to 2400g/sqm
- Vibrating knife cutting slash, curve, irregular shapes, perforation
- Glue flap crush & Inconsistent creasing available



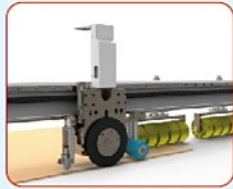
### FINISHED BOX DISPLAY



# ONE STOP SOLUTION



- With optional 250mm slotting knife, the max. scoring length (box height) is 2800mm



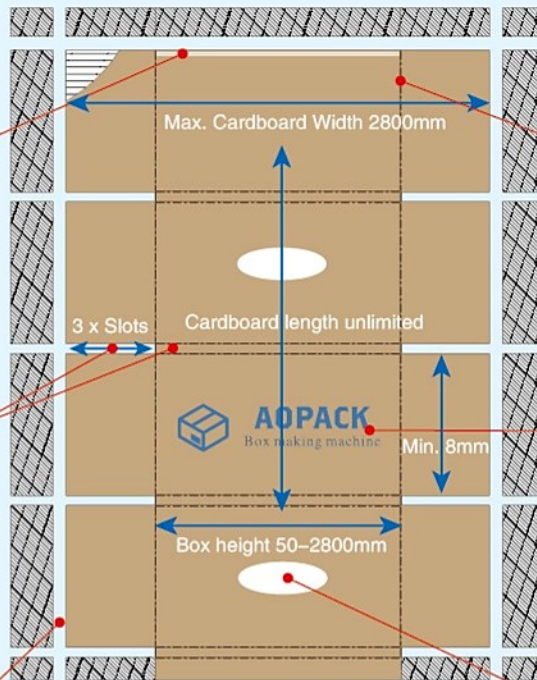
Inline Gluing



Slotting / Scoring



Vertical Slitting



Pre-creasing / Creasing

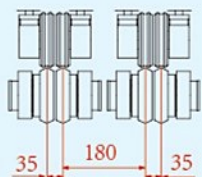


Digital Printing

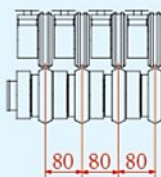
Vibrating Knife  
Cutting/Creasing

## PRE-CREASING / CREASING INSTALLATION OPTION

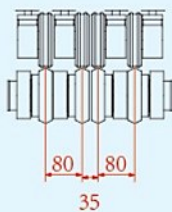
Standard



Optional 1

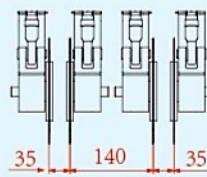


Optional 2

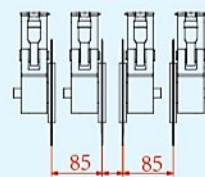


## SLITTING KNIVES INSTALLATION OPTION

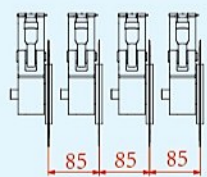
Standard



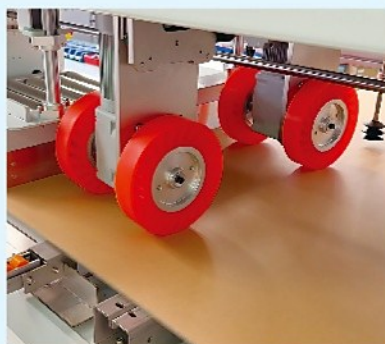
Optional 1



Optional 2



## AUTO FEEDING & BOX COLLECTING SYSTEM (OPTIONAL)



## Aopack Heavy Duty Box Maker BM3000-HD



### FINISHED CARTON DISPLAY



### MACHINE HIGHLIGHTS

01 Sheets from E flute to AAA flute

02 Sheets thickness from 2mm to 16mm, up to 2400g/sqm

03 Sheets width from 300mm to 3000mm

04 Slotting width from 7mm to 21mm

05 Glue flap crush function

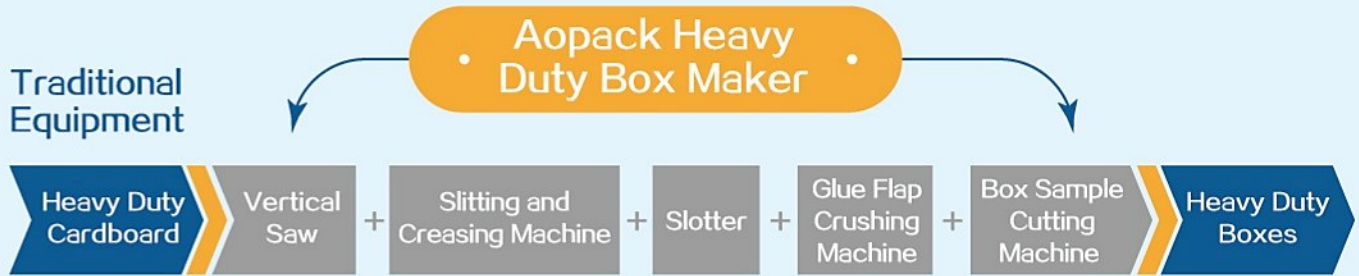
06 Max. Scoring length (box height) 3000mm

07 Inconsistent creasing available

08 Over 150 box styles pre-programmed

09 Vibrating knife cutting slash, curve

## PROCESSING COMPARISON



## TECHNICAL SPECIFICATIONS

|                    |                                          |                                                      |                         |                                    |                            |
|--------------------|------------------------------------------|------------------------------------------------------|-------------------------|------------------------------------|----------------------------|
| Cardboard          | Cardboard Type                           | Single/Double/Triple Wall (AAA Heavy Duty Cardboard) | Vibrating Knife         | Vibrating Knife Qty                | 2                          |
|                    | Cardboard Thickness                      | 2-16mm                                               | Glue Flap Crushing      |                                    | √                          |
|                    | Cardboard Weight                         | ≤2400g/m <sup>2</sup>                                | Gluing Functioning      |                                    | √                          |
|                    | Min. Board Size                          | 300mm(W)*660mm(L)                                    | Order Management System |                                    | √                          |
|                    | Max. Board Size                          | 3000mm(W)*Unlimited Length                           | Free Style System       |                                    | √                          |
| Finished Box       | Min. Box Height (Min. Slotting Distance) | 50mm                                                 | Machine                 | Power                              | 380V±10%, Max15kW, 50/60Hz |
|                    | Max. Box Height (Max. Slotting Distance) | 2500mm                                               |                         | Compress Air                       | 100L/min                   |
|                    | Thinnest Box (Min. Creasing Distance)    | 35mm                                                 |                         | Box Types                          | 150+                       |
| Creasing           | Pre-creasing wheel                       | 2+2                                                  |                         | Size                               | 2188(L)*3920(W) *2010mm(H) |
|                    | Creasing Wheel                           | 4                                                    | Optional Function       | Weight                             | 6038kg                     |
|                    | Double Sided Creasing                    | √                                                    |                         | Creasing tools for vibrating knife | Max. 2 sets                |
|                    | Creasing Distance                        | 35/180mm                                             |                         | Inline Flexo Printing              | Max. 2 sets 500*300mm(L*W) |
| Vertical Slitting  | Vertical Slitting Knife                  | 4                                                    |                         | Auto Feeding & Box Collecting      | √                          |
|                    | Slitting Distance                        | 40/120mm                                             |                         | Separate Hot Melt Gluing Machine   | √                          |
| Horizontal Cutting | Cutting Knife                            | 1                                                    |                         | Separate Knife Sharpening Machine  | √                          |
| Slotting           | Slotting Knife                           | 2                                                    |                         | 3D Scanning Table                  | √                          |
|                    | Slotting Knife Length                    | 500mm                                                |                         |                                    |                            |

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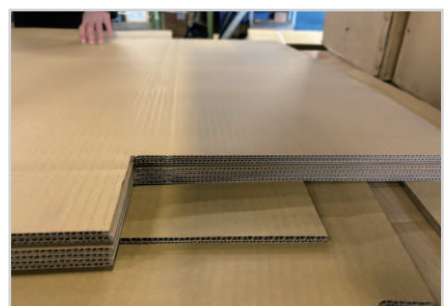
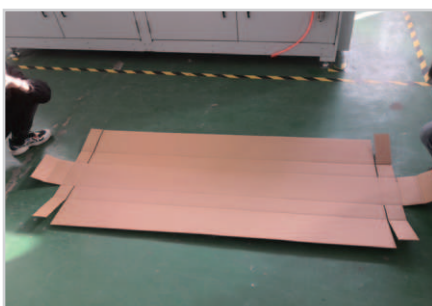
## AOPACK BOX MAKING MACHINE BM2508-Pro



*1 Aopack Machine = 4 Machines*

*1 AOPACK MACHINE = 1 SLITTER + 1 SLOTTED + 1 GLUER + 1 PLOTTER, ALL IN ONE COMPACT MACHINE*

### FINISHED CARTON DISPLAY



- **Board Feeding, Slotting, Scoring, Creasing, Slitting, Trimming, Handle Die-Cutting, Gluing, Printing, All In One Compact Machine.**

## MACHINE HIGHLIGHTS

01 Easy operation, Saving labor cost

03 Oversized carton processed in one go

05 Low energy consumption

07 Quick installation and commissioning

09 Excellent cutting performance without any burrs

02 Multifunctional machine, Simplify production process

04 Economical&Convenient, No mold needed

06 Customized packaging, reduce waste

08 Cardboard feeding, Size precise and stable

10 Professional service team

## TECHNICAL SPECIFICATIONS

|                     |                                                  |                          |                               |
|---------------------|--------------------------------------------------|--------------------------|-------------------------------|
| Cardboard Type      | Single/Double wall                               | Creasing Wheel           | 4                             |
| Cardboard Thickness | 2-12mm                                           | Crossing Cutting Knife   | 1                             |
| Cardboard Weight    | ≤1200g/m <sup>2</sup>                            | Power                    | 380V±10%, Max 8kW, 50/60Hz    |
| Max. Board Size     | 2500mm (W) * Unlimit Length                      | Air Pressure             | 0.6-0.7Mpa, 75L/min           |
| Min. Board Size     | 200(W) * 650mm (L)                               | Machine Size             | 3610(W) * 2050(L)* 2090*(H)mm |
| Production Capacity | Appr.500-800pcs/h.Depends on Size and Box Style. | Machine Weight           | Appr. 3400kg                  |
| Slotting Knife      | 2pc * 500mm (Length)                             | Handle Hole on box sides | 150mm(L)*200mm(W)             |
| Slitting Knife      | 4 (with knife sharpening function)               | Box Styles               | 150+                          |

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## AOPACK BOX MAKING MACHINE **BM2800-Max**



## All in one compact box making machine

*Double-sided Creasing + Irregular Shape Cutting + Oversized Large Box*

### Machine Highlights

- 01 Male & Female Double-sided Creasing**  
Carton flaps Inward and outward folding without burst.
- 02 Oversized Large Box**  
RSC box maximum height is 2500mm; Max. cardboard width 2800mm and unlimited length.
- 03 Quick Changeover Time**  
Independent motor control, appr. 1-6s quick changeover time.
- 04 Vibration Knife Cutting (Optional)**  
Import CAD file, vibrating knife cutting Irregular shape, No mold needed.
- 05 Multifunctional Machine**  
Inconsistent creasing, customized box style, commercial pads slitting.
- 06 Easy for Short Run Boxes Production**  
Slotting, Slitting, Creasing, Trimming, Vibrating Knife Cutting (Optional), Gluing (Optional).
- 07 No Experienced Workers Required**  
Quick installation & commissioning; 100+ box styles, can be directly interfaced with ERP system.

## FINISHED CARTON DISPLAY

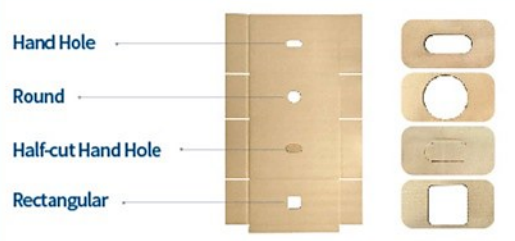
### Male-Female Double Sided Creasing



### Vibrating Knife Cutting Hinged Lid Box



### Vibrating Knife Cutting Hand Hole



### Inconsistent Creasing



## TECHNICAL SPECIFICATIONS

|              |                                          |                           |                    |                             |                      |
|--------------|------------------------------------------|---------------------------|--------------------|-----------------------------|----------------------|
| Cardboard    | Min. Size                                | 260 * 680mm               | Machine Efficiency | Production Capacity         | Appr. 8~15pcs/min    |
|              | Max. Size                                | 2800mm * Unlimited Length |                    | Order Changeover Time       | Appr. 1 ~ 6s         |
|              | Cardboard Thickness                      | 2~10mm                    |                    | Vertical Slitting Knife Qty | 6                    |
|              | Cardboard Weight                         | ≤ 1200g/m <sup>2</sup>    |                    | Creasing Wheel Qty          | 6                    |
| Finished Box | Min. Slitting Size                       | 60mm x 50mm               | Slitting/Creasing  | Min. Slitting Distance      | 25mm                 |
|              | Min. Box Size                            | 50mm(W)*50mm(L)*110mm(H)  |                    | Min. Creasing Distance      | 25mm                 |
|              | Min. Creasing Distance (Thinnest Box)    | 25mm                      |                    | Inconsistent Creasing       | Available            |
|              | Min. Box Height (Min. Slotting Distance) | 110mm                     | Special Creasing   | Male & Female Creasing      | Available            |
|              | Max. Box Height (Max. Slotting Distance) | 2500mm                    | Special Cutting    | Vibrating Knife             | Optional             |
|              | Max. Box Length                          | Unlimited                 | Machine Data       | Weight                      | Appr. 3200kg         |
|              | Slotting Knife Size                      | 2 * 500mm                 |                    | Automatic Board Feeding     | Leading edge feeding |
| Slotting     | Slotting Knife Thickness                 | 7mm                       |                    | Air Consumption             | 75L/min              |
|              | Slotting Length                          | 20 ~ 1000mm               |                    | Power                       | Appr. 8kW            |
| Machine Size | 3760(W)*1700(L)*2030(H)mm                |                           |                    |                             |                      |

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## AOPACK MINI BOX MAKING MACHINE BM1800-Mini



### MACHINE HIGHLIGHTS

- 01 Independent motor control, appr. 1-6s quick changeover time.
- 02 Compact design, save more space.
- 03 Max. 1800mm cardboard width with unlimited length.
- 04 Customized box styles, inconsistent creasing, all in one pass.

### TECHNICAL SPECIFICATIONS

|                            |                                      |                   |                         |                |
|----------------------------|--------------------------------------|-------------------|-------------------------|----------------|
| Cardboard Type             | Single/Double wall                   | Vertical Creasing | Creasing wheel quantity | 6              |
| Cardboard Thickness        | 2-10mm                               |                   | Minimum Distance        | 25mm (Or 20mm) |
| Cardboard Weight           | ≤1400g/m <sup>2</sup>                |                   | Inconsistent Creasing   | √              |
| Max. Board Size            | 1800mm(W) * Unlimited Length         | Vertical Slitting | Slitting knife Quantity | 6              |
| Min. Board Size            | 140mm(W) * 600mm(L)                  |                   | Minimum Slitting        | 25mm (Or 20mm) |
| Change From Order to Order | Appr. 1-6s                           |                   |                         |                |
| Power                      | 380V±10%, Max 7kW                    | Cross Cutting     | Cutting Knife Quantity  | 1              |
| Dimension                  | Appr. 2500mm(W)*1500mm (L)*2030mm(H) | Machine Weight    | Appr.1848kg             |                |

The above parameters are for reference only. And the final right of interpretation belongs to Aopack Ltd.

## MAJOR FUNCTIONS

Cardboard Feeding



Horizontal Slotting & Scoring



Vertical Creasing



Vertical Slitting



Horizontal Cutting



Inline Gluing (optional)



Vibrating Knife Cutting (Option)



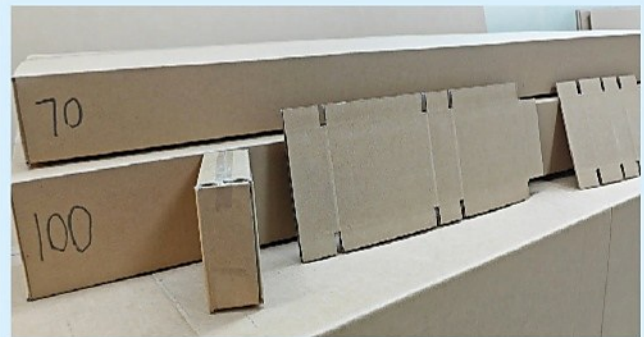
Handle Die-cutting (Option)



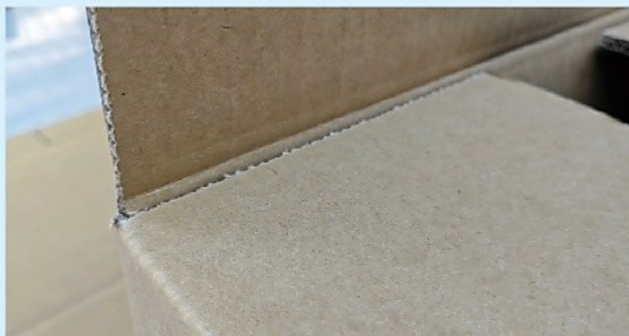
## FINISHED CARTON DISPLAY



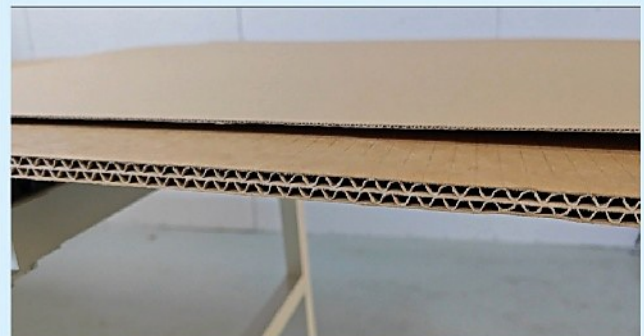
**Thinnest Box 25mm**



**Min. Box Size: 50\*50\*100mm**



**Inconsistent Creasing**



**Cardboard Thickness: 2-10mm**

# FANFOLD CARDBOARD BOX MAKING MACHINE FF2800



**On-Demand Box Production**  
On Time Packaging, Size on demand, Quantity on demand

## APPLICATION



## TECHNICAL SPECIFICATIONS

|                         |                                           |                            |                                 |
|-------------------------|-------------------------------------------|----------------------------|---------------------------------|
| Cardboard Type          | Single wall/Double wall<br>(Only Fanfold) | Cross Cutting Knife        | 1                               |
| Cardboard Thickness     | 1.5-10mm                                  | Power Supply               | 380V±10%, Max 5.5kW,<br>50/60Hz |
| Cardboard Weight        | ≤1350g/m <sup>2</sup>                     | Air Pressure               | 0.6-0.7Mpa, 70L/min             |
| Max. Board Size         | 2800mm(W) * Unlimited Length              | Dimension                  | 3700(W)* 1200(L)* 2030(H)mm     |
| Min. Board Size         | 500mm(W) * 650mm(L)                       | Machine Weight             | Appr. 4000kg                    |
| Vertical Slitting Knife | 6                                         | Box Styles                 | 50+                             |
| Vertical Creasing Wheel | 6                                         | Change From Order to Order | 1-6s                            |

The above parameters are for reference only. And the final right of interpretation belongs to Aopack Ltd.

**FF2800:** Provide one-stop packaging solutions for customized products.



## FINISHED CARTON DISPLAY



Lower shipping costs



Boost productivity



Enhance protection



Environmentally friendly



Optimize warehousing



Reduce labor and more efficiency



Improve customer satisfaction

# TECHNICAL SPECIFICATIONS

| Model                                            |                           | BM1800-Mini                    | BM2508-Pro                     | BM3000-HD                                             |
|--------------------------------------------------|---------------------------|--------------------------------|--------------------------------|-------------------------------------------------------|
| Cardboard Type                                   |                           | Single wall/Double wall        | Single wall/Double wall        | Single/Double/ Triple wall (AAA Heavy Duty Cardboard) |
| Cardboard Thickness                              |                           | 2-10mm                         | 2-12mm                         | 2-16mm                                                |
| Cardboard Weight                                 |                           | 1400g/m <sup>2</sup>           | 1200g/m <sup>2</sup>           | 2400g/m <sup>2</sup>                                  |
| Max. Board Size                                  |                           | 1800mm(W) * Unlimited Length   | 2500mm(W) * Unlimited Length   | 3000mm(W) * Unlimited Length                          |
| Min. Board Size                                  |                           | 140mm(W) * 600mm(L)            | 200mm(W) * 650mm(L)            | 300mm(W) * 660mm(L)                                   |
| Pre-Creasing Wheel                               |                           | ×                              | ×                              | 2+2                                                   |
| Vertical Creasing                                | Quantity                  | 6                              | 4                              | 4                                                     |
|                                                  | Min. Distance             | 25mm (Or 20mm)                 | 30mm                           | 35mm                                                  |
|                                                  | Double-sided Creasing     | ×                              | ×                              | √                                                     |
|                                                  | Inconsistent Creasing     | √                              | √                              | √                                                     |
| Vertical Slitting                                | Quantity                  | 6                              | 4                              | 4                                                     |
|                                                  | Min. Distance             | 25mm (Or 20mm)                 | 40mm                           | 40mm                                                  |
|                                                  | Knife Sharpening Function | ×                              | √                              | ×                                                     |
| Cross Cutting                                    | Quantity                  | 1                              | 1                              | 1                                                     |
|                                                  | Up and Down               | ×                              | ×                              | √                                                     |
|                                                  | Glue Flap Crush           | ×                              | Optional                       | √                                                     |
| Independent Motor Control, Quick Changeover Time |                           | √                              | √                              | √                                                     |
| Touchscreen                                      |                           | Leadshine                      | Flexem                         | Delta                                                 |
| Power                                            |                           | 380V±10%, Max 7kW              | 380V±10%, Max 8kW              | 380V±10%, Max15kW                                     |
| Machine Size                                     |                           | 2500(W) * 1500(L) * 2030 (H)mm | 3610(W) * 2050(L) * 2090 (H)mm | 3920(W)*2188(L)*2010 (H)mm                            |
| Machine Weight                                   |                           | Appr. 1848kg                   | Appr. 3400kg                   | Appr. 6038kg                                          |



YouTube



TikTok



WhatsApp



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**AOPACK**  
Box making machine

Website: [www.aopackmachine.com](http://www.aopackmachine.com)

WhatsApp & WeChat: +86 150 2002 3038

Email: [anna.qin@aopackmachine.com](mailto:anna.qin@aopackmachine.com)

Address: Qindao City, Shandong Province, China